

**Vacuum pump flushing procedure:**

After every run the vacuum oil should be emptied, flushed and filled with fresh oil.

To change and flush the oil properly:

1. drain the pump
2. close the drain
3. run the pump without oil for 5-10 seconds
4. drain the pump again
5. close the drain again
6. add flushing fluid (FF-10) to the pump
7. run the pump for 30 mins with the KF-25 adapter on the bullseye vacuum gauge
8. take note of the vacuum level achieved each run
9. repeat from step one until the pump achieves similar ultimate pressure as a new factory unit
10. repeat steps 1-5 again, filling with Inland 19 instead of FF-10
11. check the ultimate pressure once more before the pump is ready to be used again

If your pump doesn't reach the proper ultimate pressure, contact us for help in repairing the pump.