

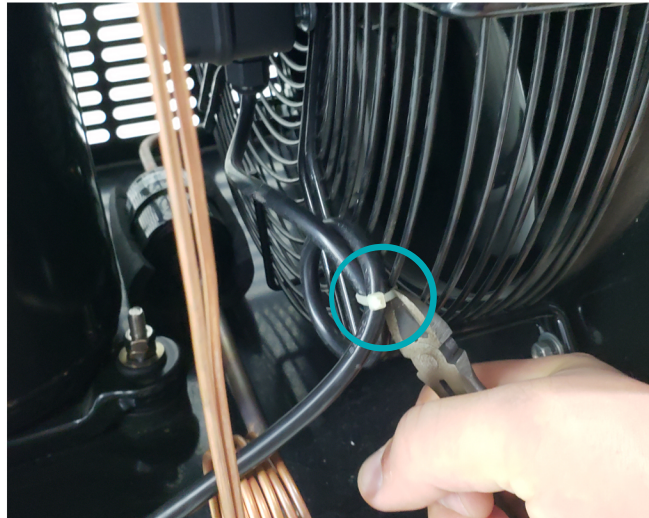


# DLSB CHILLER FAN REPLACEMENT GUIDE

**STEP 1:** Remove the right-side panel by removing the four screws.

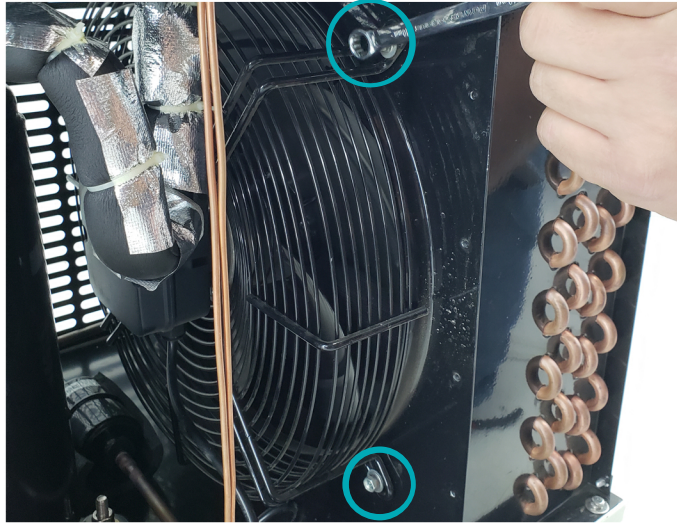


**STEP 2:** Remove the zip tie that is attached to the fan cable.



**STEP 3:** Remove the two bolts from the fan housing on the right side of the panel.

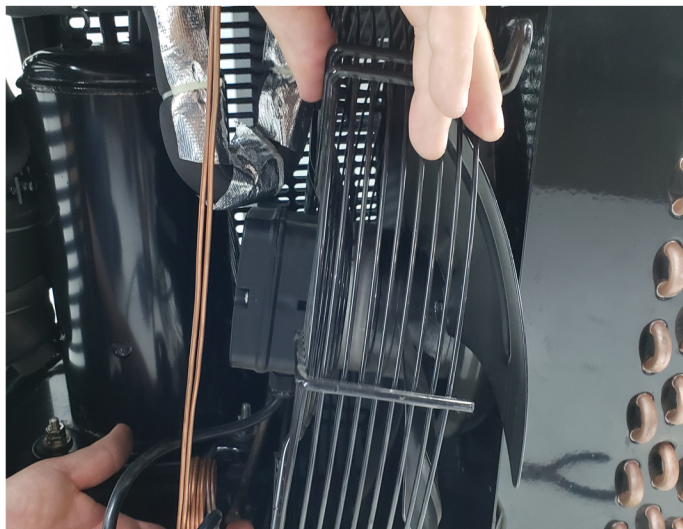
pg.2



**STEP 4:** Remove the left side panel. **BE CAREFUL. THIS PANEL CAN NOT REMOVE FULLY DUE TO THE INLET AND OUTLET PORTS. ONLY PULL THE REAR OF THE PANEL OUT BEING CAREFUL TO NOT DISTURB THE LINES.** You can then remove the other two bolts from the fan housing near the rear.



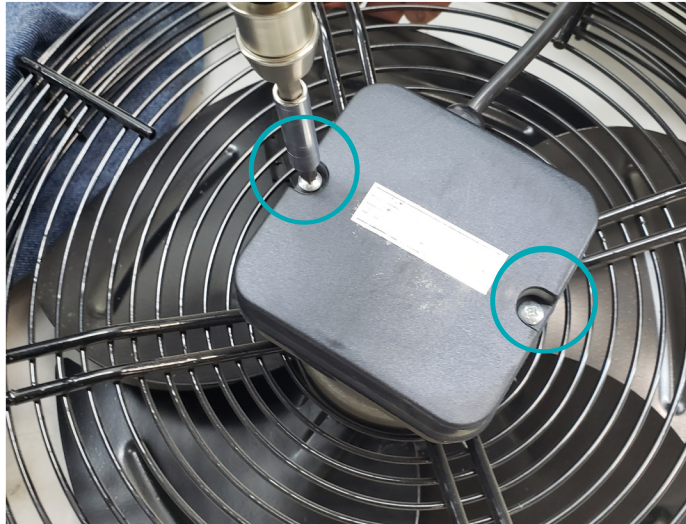
**STEP 5:** Remove the fan from the chiller housing. **BE CAREFUL. WHEN REMOVING THE FAN YOU MAY NEED TO MOVE LINES AND OTHER INTERNALS. BE CAREFUL TO NOT DAMAGE ANY INTERNALS DURING REMOVAL.**



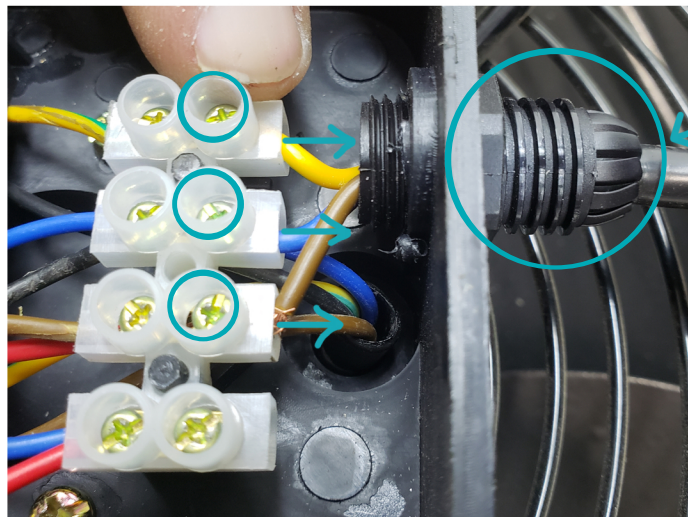


**STEP 6:** Remove the two screws on the back of the fan housing.

pg.3



**STEP 7:** Remove the three screws on the terminal from the fan power cord side. Also remove the nut attached to the outside of fan power cord.



**STEP 8:** Remove the power cord once the terminal screws are removed. You can install the new fan in reverse order.



If you have any questions or concerns, please sent us an email or give us a call at  
**734-855-4890** or [sales@usalabequipment.com](mailto:sales@usalabequipment.com)

**THANK YOU!**